





Technical Information
Explosion Drawings and Parts List

JOINTING MACHINE AB111N (Version AB111N B No.Serie 13014)

Pos. Ref.	Description	Pos. Ref.	Description
1	1204003 BEARING HOLDER	59	7945606 ELECTRONIC CIRCUIT
2	1210019 BALL BEARING 607 Z	59	7945667 ELECTRONIC CIRCUIT ASS'Y 120 V.
3	1323049 RETAINER	60	7950095 GEARS SET (MG10)
4	1323077 WRENCH	61	7951168 ARMATURE ASS'Y 230 V.
5	1323078 WASHER E=0.2	61	7951171 ARMATURE ASS'Y 120 V.
5	1323079 WASHER E=0.1	62	7978004 SCREW M.4X25 PH.
6	1402083 HANDLE	63	8002043 CORD ARMOR
7	1402099 STOPPER CONTROL	64	8678008 SCREW M.4X10 PH.
8	1403055 WASHER	65	9202451 COVER
9	1416095 LABEL	66	9202453 RIGHT COVER
10	1422086 BLADE HOLDER	67	9202454 LEFT COVER
11	1422087 BLADE FLANGE	68	9202455 TIE ROD
12	1422519 LEFT NUT	69	9202456 HOUSING
13	1422520 RIGHT NUT	70	9202458 PUSH BUTTON
14	1423086 WRENCH	71	9217035 CARBON BRUSHES SET
15	1426032 SPRING	71	9217041 CARBON BRUSHES 120 V.
16	1426034 SPRING	72	9226155 BRUSH SPRING
17	1426051 SPRING	75	9255162 STATOR ASS'Y 230 V.
18	1428029 NUT	75	9255165 STATOR ASS'Y 120 V.
19	1440080 CARBIDE BLADE D.100X4	76	9268299 CAPACITOR
20	1473013 FLAT HD. SCREW M.5X8 PH.	77	9279018 SCREW D.4X40 (TX)
21	1475027 HEX. SOCKET HD. CAP SCREW M.10X15	79	9502649 LEVER
22	1488028 RETAINING RING D.3.2	80	6019390 LABEL
23	1499031 SCREWDRIVER	81	7945823 LEFT LEVER ASS'Y
24	1499032 OIL POT	82	7945824 RIGHT LEVER ASS'Y
25	2015043 SWITCH		
26	2045292 SET OF BRUSH HOLDER WITH CARBON BRUSHES		
26	2045703 SET OF BRUSH HOLDER WITH CARBON BRUSHES		
27	3504030 RUBBER PIN		
28	4302025 CORD CLAMP		
29	4383009 WASHER D.10.5		
30	4410021 BALL BEARING 629-ZZ		
31	4610022 BALL BEARING 6201-2RS		
32	4679013 SCREW D.4X25 TX		
33	1400051 CORD ASS'Y (AMERICA)		
33	5400025 CORD ASS'Y (EUROPE)		
34	6403028 END COVER		
35	6403029 NOZZLE		
36	6403030 REGULATION STOPPER GAGE		
37	6404053 RUBBER		
38	6407032 FIXED FRONT PART		
39	6429011 STOPPER		
40	6429013 LEFT RING		
41	6429028 RIGHT RING		
42	6446092 FENCE ASS'Y		
43	6477012 RIGHT SCREW		
44	6477013 LEFT SCREW		
45	6478001 SCREW M.4X8 PH.		
46	6478002 SCREW M.4X12 PH.		
47	6673010 FLAT HD. SCREW M.5X8 PH.		
48	7080059 WASHER D.9.1X22X0.2		
49	7903071 FAN GUIDE		
50	7906144 SLIDE		
51	7906145 BASE		
52	7906340 BEARING COVER		
53	7907063 GEAR HOUSING		
54	7912028 SELF LUBRICATED BEARING A8X12X10		
55	7919318 LABEL		
56	7920053 GEAR SPINDLE		
57	7929026 NUT M.6		
58	7929027 NUT M.9		